

MUHAMMAD UMAR

LATHE MACHINE OPERATOR

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Passport # BJ2222643, Passport Expiry: 19th October 2032



Professional Summary

Lathe Machine Operator is responsible for the machine operation of lathes, milling machines, tooling, and other machine tools. The lathe operator is the primary operator of a lathe, and controls the machine's movement and settings. The lathe operator also communicates with operators at other machines to maintain a shared vision of the work area. I have also skill to diagnoses faults, repairs, replace parts and do routine services on motorcycles, motor scooters as Honda and Suzuki Motorbikes.

Duties and Responsibilities

- Hand loads parts and/or material, hand feed tools as required.
- Inspects parts during production using various types of gaging devices such as comparators, hand mikes, plug and depth gages, Makes machine and tooling adjustments necessary to maintain print specifications.
- Resharpens and replaces tools, rakes chips, sands faces, adds coolant.
- Performs miscellaneous related duties, such as clerical recording, material handling, and maintains cleanliness of machines and work area.
- Locates work piece and positions piece in machine and transfers finished piece from machine to shipping & receiving.
- Performs straight and taper turning, boring, threading, facing, drilling, tapping, reaming, plugging and mill work, , to the required dimensional specifications and tolerances.
- Remove chips from machine.
- Operates Lathe Machine to the appropriate specifications in conjunction with design and fabrication/assembly requirements.
- Operates Iron Worker to notch and punch a variety of metals.
- Operates band saw to cut angles, pipes, tubing and hss.

Skills of Lathe Machine Operator

- **Communication:** Lathe operators often communicate with supervisors and managers to understand the specifications of the products they create. They also use

their communication skills to update them on the progress of the manufacturing process.

- **Attention to detail:** Noticing minute details is an important skill for lathe operators. This skill ensures that you maintain accuracy while operating the lathe machine.
- **Problem solving:** Emergencies may occur in the workplace during the manufacturing process. Lathe operators use problem-solving skills to develop reasonable solutions or alternatives during emergencies.
- **Numerical accuracy:** Lathe operators use mathematical skills to measure object dimensions, adjust speed, and control the lathe machine. This also helps them calculate the projected cost of the materials they may require to create specific products.
- **Time management:** A lathe operator typically uses the lathe machine to create multiple products and handle different tasks in the company. They use their time management skills to prioritize tasks and organize their schedule.

Work Experience

Lathe Machine Operator

Daska Auto Engineering Workshop

From Jan / 2005 - Dec / 2020 Daska, Sialkot, Pakistan

Responsibilities:

- Removed and replaced dull cutting tools.
- Listened to machine operation to detect malfunctions.
- Adjusted machine feed and speed.
- Ensured programs meet specifications.
- Calculated machine speed, feed ratios, size of cuts, and position of cuts.
- Operated and controlled mini computers.
- Maintained records including problem documentation, actions are taken, and equipment inventories.
- Calculated the amount of material to be fed into the lathes machine, and made adjustments to the operating speed based on vibrations and sounds that.
- Also inspected each finished coupling to verify that it meets specification.
- Setup and operate lathe machines to turn gear stock.
- Setup and operate gear snapped machines.
- Had assembly, welding, and material handling positions.

- Produce quality ensured oil couplings Inspect couplings with specific scales and gages Repair minor damages to Lathe machine.

Motorbike Mechanic

Honda Motorbike Outlet Daska

Jan / 2021 - Dec / 2022 Daska, Sialkot, Pakistan





Duties and Responsibilities

- Repairing engines, brakes, electrical systems, ignition systems, fuel injection systems, plugs and carburetors.
- Doing inspections and routine services.
- Fitting tyres.
- Customizing or fitting accessories to motorcycles.
- Assembling new motorcycles for sale.
- Advising customers of necessary repairs and giving an estimate of cost and time.
- Reading and following manuals, worksheets, technical drawings or CD-ROMs.
- Using hand and power tools such as wrenches, drills and welding equipment.
- Using computerized diagnostic equipment.

Personal Detail

Father Name : Rana Muhammad Akram
 CNIC# : 34601-8447264-1
 Date of Birth : 2nd August, 1989
 Nationality : Pakistan
 Religion : Islam
 Marital Status : Married

Language Skill

-  Arabic (read, speak)
-  English (read, write)
-  Urdu (Native Language)
-  Punjabi (Mother Language)